FURTHER STUDIES ON THE BIOSYNTHESIS OF CHLOROTHRICIN

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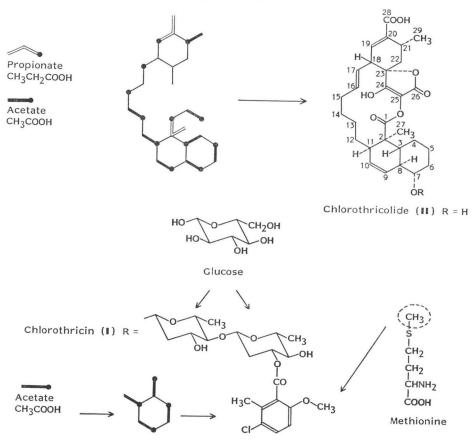
Feeding experiments with $[U^{-13}C_3]$ - and (2R)- $[1^{-2}H_2]$ glycerol showed that glycerol is incorporated intact into carbon atoms 22, 23 and 24 of the aglycone of chlorothricin. C-1 of glycerol gives rise to C-22 with retention of one atom of deuterium, which occupies the H-22*R* position. A mechanism for the assembly of the aglycone is proposed which invokes phosphoenolpyruvate as the direct precursor of the 3-carbon moiety and a Baeyer-Villiger oxidation as the mode of formation of the macrocyclic lactone functionality. A feeding experiment with $[1,2^{-13}C_2]$ succinate suggests that the propionate units of the aglycone polyketide are formed entirely *via* the methylmalonyl-CoA mutase reaction. The formation of the two 2,6-dideoxy-D-rhamnose moieties of chlorothricin from glucose was shown to involve replacement of the 2-hydroxyl group of the sugar by hydrogen with inversion of configuration at C-2. This contrasts with the retention stereochemistry observed earlier for the analogous formation of the 2,6-dideoxyhexose moiety of the antibiotic granaticin.

Chlorothricin (I) is an unusual macrolide antibiotic produced by *Streptomyces antibioticus*¹⁻⁵⁾. Its structure consists of three types of components, a modified 6-methylsalicylic acid, two identical 2,6-dideoxyhexose moieties and the aglycone, chlorothricolide (II). Earlier biosynthetic studies^{6,7)} have established the biosynthetic origin for most of the carbon frameworks of these components, as summarized in Scheme 1. The modified 6-methylsalicylic acid comes from 4 acetate-malonate units *via* the polyketide pathway, with contribution of the additional *O*-methyl group by methionine, and the two 2,6-dideoxyhexose moieties are derived directly from glucose. The aglycone is predominantly of polyketide origin, being made up of ten acetate and two propionate units which account for all but three carbon atoms of chlorothricolide. While carbon atoms 25 and 26 of the tetronic acid moiety are derived from an intact acetate unit⁷⁷, C-24, C-23 and the adjacent C-22 are not labeled by either acetate or propionate. The origin of these three carbon atoms, and with it the overall mode of formation of chlorothricolide, is the subject of this paper. In addition, we report on the metabolic route by which the propionate units are generated from primary metabolites, and on a stereochemical aspect of the conversion of glucose into the 2,6-dideoxyhexose moieties.

Results

Precursor of the Three Missing Carbon Atoms

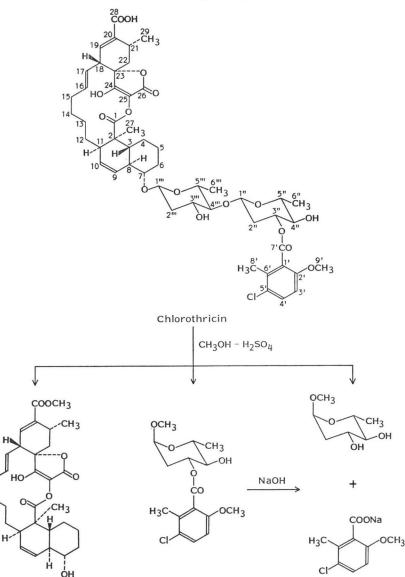
In our previous publication⁷ we had hypothesized that carbon atoms 22, 23 and 24 of chlorothricolide originate from a molecule of oxalacetic acid which undergoes β -decarboxylation. However, a feeding experiment with [1,4-¹³C₂]succinic acid, expected to be a direct precursor of oxalacetic acid,



Scheme 1. Biosynthetic origin of chlorothricin.

gave incorporation only into C-1 and C-19, the same carbon atoms enriched by [1-13C]propionate. C-24 was clearly not labeled by this precursor. It was therefore necessary to gain some idea as to the general metabolic origin of these three carbon atoms by carrying out feeding experiments with various ¹⁴C-labeled compounds. A problem with this approach is that most potential precursors are readily metabolized to acetate and thus show extensive incorporation into the polyketide moiety, masking any specific incorporation into carbons 22, 23 and 24. A degradation of the molecule to carve out C-22, C-23 and C-24 selectively would be very cumbersome and was therefore judged impractical. Instead, the following approach was used to obtain a rough measure of the degree of incorporation into parts of the aglycone other than the acetate-derived portion. Methanolysis of the radioactive antibiotic (Scheme 2) gave the aglycone as its methyl ester, methyl 2-deoxyrhamnoside and methyl 2-deoxy-3-O-acylrhamnoside¹⁾. The latter was further hydrolyzed to the free acid and methyl 2deoxyrhamnoside. The acyl moiety has been shown to be derived from 4 acetate units and the aglycone contains a polyketide chain of 10 acetate and 2 propionate units. Hence, from the specific radioactivity of the acyl moiety one can roughly estimate what percentage of the radioactivity of the aglycone is located in the 10 acetate-derived carbons, assuming that all acetate units incorporated into the molecule have about the same specific radioactivity. The rest of the radioactivity of the aglycone must be located in the two propionate units and in C-22, C-23 and C-24.

Chlorothricolide methyl ester



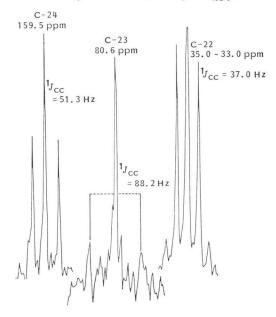
Scheme 2. Methanolysis of chlorothricin.

Among a large number of radioactive compounds tested in order to identify a more specific precursor of the missing three carbon atoms (data not shown), in particular [$U^{-14}C$]pyruvic acid and [1-¹⁴C]lactic acid were found not to be specifically and/or efficiently incorporated. On the other hand, [2-¹⁴C]glycerol was an efficient precursor of chlorothricin, and the degradation indicated that a sizeable fraction of the radioactivity was located in carbon atoms of the aglycone other than those derived from acetate. To test whether glycerol is incorporated specifically into C-22, C-23 and C-24 as an intact 3-carbon unit, we synthesized [$U^{-13}C_3$]glycerol (99% ¹³C per carbon). This material (240 mg, 2.61 mmol) together with [2-¹⁴C]glycerol (18.7 μ Ci) was fed to ten 100 ml cultures of *S. antibioticus* Tü 99, which were harvested 24 hours later to give 130 mg of I. The specific radioactivity of I

Carbon N-	Chemical	1 <i>I</i> (II-)	¹³ C Abun-
Carbon No.	shift (ppm)	${}^{1}J_{\rm cc}$ (Hz)	dance (%)
C-1	177.7		1.70
C-2	47.7		1.30
C-3	37.8	33.9	2.40
C-4	26.8	33.9	2.68
C-5	24.3	31.5	2.97
C-6	36.5	31.5	2.73
C-7	73.6	34.8	2.79
C-8	45.7	34.8	2.60
C-9	123.3	68.3	2.34
C-10	130.2	68.3	2.42
C-11	47.0	33.5	2.50
C-12	33.3	33.5	2.74
C-13	28.2	43.2	2.50
C-14	28.6	43.2	2.31
C-15	32.4	42.7	2.83
C-16	138.2	42.7	2.54
C-17	124.7	42.6	2.61
C-18	46.2	42.6	2.92
C-19	136.6		2.12
C-20	134.3		1.81
C-21	27.4	34.0	3.16
C-22	35.3	37.0	2.95
C-23	80.6	37.0,	2.12
		51.3	
C-24	159.5	51.3	2.54
C-25	115.8	91.3	1.60
C-26	165.0	91.3	2.30
C-27	17.1		2.12
C-28	166.6		1.65
C-29	20.9	34.0	2.74
C-30 (COOCH ₃)	51.7		1.10

Table 1. ¹³C Abundances in chlorothricolide methyl ester derived from $[U^{-13}C_3]$ glycerol (natural abundance=1.1%).

Fig. 1. Expansions of the signals for C-22, C-23 and C-24 in the ¹³C NMR spectrum of chlorothricolide methyl ester derived from $[U^{-13}C_3]$ glycerol.

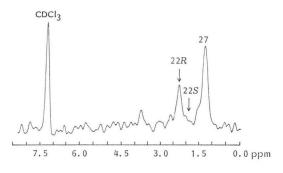


corresponded to an overall specific incorporation of 33.7%. Methanolysis of I gave 49.5 mg of chlorothricolide methyl ester which was subjected to ¹³C NMR spectroscopic analysis. The results, as summarized in Table 1, show extensive labeling and ¹³C-¹³C coupling for all the acetate-derived carbon atoms, consistent with the expected metabolism of glycerol *via* pyruvate to acetyl-CoA. Some labeling is also seen in the two pro-

pionate units, indicating some entry of the labeled acetyl-CoA into the Krebs cycle. Significantly, C-22, C-23 and C-24 also showed enrichment, and the signals for C-22 and C-24 displayed prominent ¹³C-¹³C couplings of 37.0 Hz and 51.3 Hz, respectively (Fig. 1). These two carbons cannot couple to C-21 and C-25, respectively, because those carbons exhibit different coupling constants (${}^{1}J_{ee}$ 34.0 Hz for C-21 and 91.3 Hz for C-25). The signal for C-23 is rather weak and its coupling pattern is barely discernible; however, it is consistent with simultaneous coupling to two other carbon atoms. That C-23 is indeed coupled to both C-22 and C-24 was confirmed unequivocally by irradition of its signal at 80.6 ppm, which resulted in collapse of the signals for C-22 and C-24 into singlets*. Hence, glycerol is incorporated as an intact 3-carbon unit into C-22, C-23 and C-24.

To obtain further information on the orientation of the glycerol molecule in the 3-carbon moiety of II, we labeled glycerol stereospecifically in the *pro-R* hydroxymethyl group. This is the carbon atom of glycerol at which phosphorylation takes place during metabolism, and which ultimately gives rise to C-3 of triose phosphates, 3-phosphoglyceric acid and phosphoenolpyruvate. $(2R)-[1-^{2}H_{2}]$ -

^{*} This irradiation experiment was kindly carried out for us by Prof. DAVID E. CANE at Brown University.

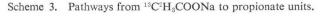


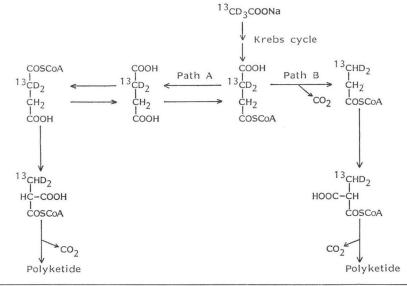
Glycerol (98% D) was prepared by LiAl²H₄ reduction of 2,3-isopropylidene-D-glyceric acid ethyl ester followed by deprotection^{8),*}. This material (650 mg, 6.77 mmol) was fed to ten 100-ml cultures of *S. antibioticus* Tü 99, which were harvested 24 hours later and worked up to give 95 mg I. Methanolysis of this material produced 29.5 mg chlorothricolide methyl ester which was analyzed by deuterium NMR spectroscopy. The spectrum (Fig. 2) displays prominent signals at 1.35 ppm (H-27) and 2.33

(H-22*R*). No signal was seen at the resonance frequency for H-22*S* (1.78 ppm). The proton signal assignments for H-22*R* and H-22*S* were made by single frequency decoupling experiments, connecting H-29, H-21 and the two C-22 hydrogens. From the results it follows unequivocally that C-1 of glycerol (the *pro-R* hydroxymethyl group) gives rise to C-22 of II, *i.e.*, this carbon corresponds to C-3 of a triose, that only one atom of deuterium from glycerol is retained in this position, and that this hydrogen occupies the 22R position.

Origin of the Propionate Units

In an attempt to gain further insight into the mode of assembly of II, we examined the fate of the methyl hydrogen atoms of acetate in the biosynthesis by feeding ${}^{13}C^{2}H_{3}COONa$. The product I was converted to chlorothricolide methyl ester which was then analyzed by ${}^{13}C({}^{1}H, {}^{2}H)$ triple resonance NMR spectroscopy⁹. Surprisingly, the results (data not shown) indicated no significant incorporation of deuterium into any of the positions derived directly from acetate. The only carbon showing any significant deuterium retention, relative to ${}^{13}C$, was C-27, the methyl group derived from one of



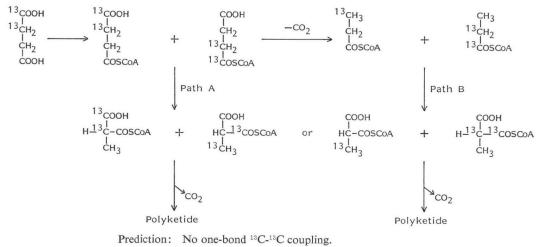


* We thank Dr. C. P. GORST-ALLMAN for this preparation.

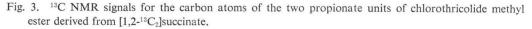
the two propionate units. Equally surprisingly, deuterium was present at this carbon almost exclusively (>80%) in the form of $C^2H_2^{-1}H$ groups; both mono-deuterated and tri-deuterated species were below the limit of detection (about 10%). By the generally accepted route to "propionate units", rearrangement of succinyl-CoA to methylmalonyl CoA, di-deuterated methyl groups can only arise from ${}^{18}C^2H_3COONa$ if succinyl-CoA and free succinate are readily interconverted (Scheme 3). In view of the high efficiency of formation of di-deuterated methyl groups in the propionate unit, we considered the possible operation of an alternate pathway, by which succinyl-CoA is decarboxylated directly to propionyl-CoA. While mechanistically not particularly attractive, such a conversion would explain the predominant retention of two atoms of deuterium at C-27.

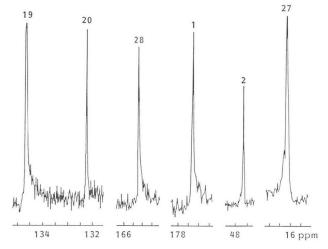
As a specific probe designed to distinguish between these two possible routes to propionate units we synthesized $[1,2^{-13}C_2]$ succinic acid. The rationale for the choice of this particular labeled precursor

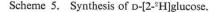
Scheme 4. Expected coupling pattern in propionate units formed from $[1,2^{-13}C_2]$ succinate *via* methyl-malonyl-CoA mutase and by direct decarboxylation of succinyl-CoA.

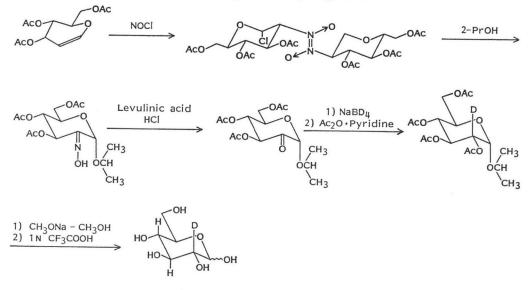


One-bond ¹³C-¹³C coupling, C-1 \leftrightarrow C-2, C-19 \leftrightarrow C-20.







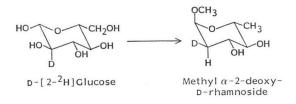


is evident from Scheme 4. By either route, all three carbon atoms of the propionate unit will be enriched, but the pathway *via* methylmalonyl-CoA mutase will result in no one-bond ¹³C-¹³C coupling in the product, whereas the direct decarboxylation of succinyl-CoA will result in one-bond coupling between carbons 1 and 2 of the propionate units in half the product molecules. The $[1,2-^{13}C_2]$ succinate (297 mg, 99% ¹³C) was fed to ten cultures of *S. antibioticus* Tü 99 and the resulting I (153 mg) was degraded to give 59 mg of chlorothricolide methyl ester for ¹³C NMR analysis. The results indicated substantial enrichment of all the acetate- and propionate-derived carbon atoms, but no detectable onebond ¹³C-¹³C coupling for any of the signals. Scale expansions of the signals for all six carbon atoms of the two propionate units are shown in Fig. 3. It follows from this experiment that the propionate units are formed from succinate exclusively *via* the methylmalonyl-CoA mutase reaction.

Stereochemistry of Removal of the 2-Hydroxyl Group of Glucose

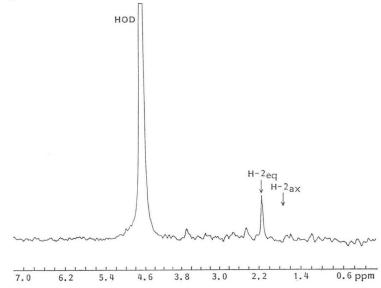
We had shown earlier⁷⁾ that the conversion of glucose into the two 2,6-dideoxyhexose moieties of I involves a hexosenucleotide oxidoreductase reaction, probably TDP-glucose oxidoreductase, as the key step. This reaction eliminates the oxygen function from C-6 of the sugar. To gain more information on the biosynthetic conversion sequence, we examined the steric course of the replacement of the 2-hydroxyl group of glucose by hydrogen. To this end, [2-²H]glucose was synthesized as shown in Scheme 5¹⁰). This material (512 mg, 2.83 mmol, 98% ²H) together with 4.27 μ Ci of [2-³H]glucose

Scheme 6. Steric course of the conversion of D-[2-²H]glucose into the 2-deoxy-D-rhamnose moieties of I by *S. antibioticus* Tü 99.



was fed to ten cultures of *S. antibioticus* Tü 99. The specific radioactivity of the isolated I (135 mg) corresponded to 2.6% deuterium enrichment. The ¹H NMR signals of the rhamnose moieties of I were partially assigned based on chemical shift theory, spin decoupling experiments and 2-dimensional correlation spectroscopy. The ²H NMR spectrum of the chlorothricin derived from [2-²H]glucose showed several signals, including

Fig. 4. ²H NMR spectrum of methyl α -2-deoxy-D-rhamnoside from the degradation of I biosynthesized from [2-²H]glucose.

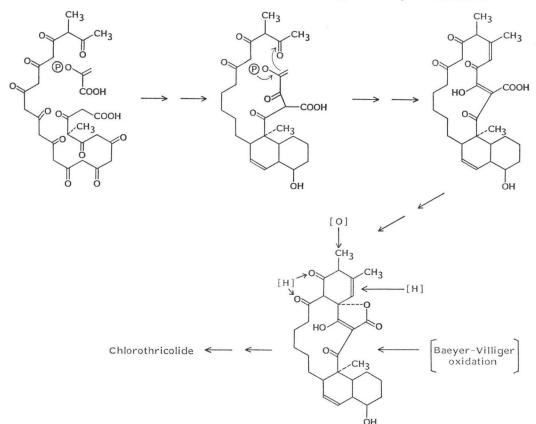


ones at 2.57 and 2.20 ppm, corresponding closely to the chemical shifts for $H-2''_{eq}$ and $H-2''_{eq}$ of the two rhamnose moieties. This result was consistent with incorporation of H-2 of glucose into the equatorial hydrogen at C-2 of the 2-deoxyrhamnose moiety, but did not prove that the label resided exclusively in that position.

The sample of I was therefore subjected to methanolysis and further degradation by alkaline hydrolysis to give 7 mg of methyl α -2-deoxy-D-rhamnoside. The ²H NMR spectrum of this material showed virtually no signal other than the water peak. The feeding experiment was therefore repeated 3 times and all the samples of I were degraded to methyl α -2-deoxy-D-rhamnoside. The pooled material gave a ²H NMR spectrum (Fig. 4) which showed a single signal at δ 2.15 ppm (HOD at 4.65 ppm) corresponding to H-2_{eq} of methyl α -2-deoxy-D-rhamnoside and no signal at the resonance frequency for H-2_{ax} (1.71 ppm). Hence, the deuterium occupies the H-2*R* position and the conversion of glucose into the deoxyrhamnose moiety of I proceeds with inversion of configuration at C-2 of the sugar.

Discussion

The finding that glycerol rather than a 4-carbon dicarboxylic acid is an intact precursor of the C-22, C-23, C-24 moiety of chlorothricin leads us to propose a modification of our original hypothesis⁷⁾ for the assembly of the aglycone of I (Scheme 7). Of the various metabolites which can arise from glycerol, several (*e.g.*, pyruvate, lactate) were ruled out as immediate precursors of the 3-carbon unit by radioactive tracer experiments. Among the remaining ones phosphoenolpyruvate seems the most attractive one mechanistically. Condensation with the penultimate carbon atoms at the two ends of the polyketide chain leads to a carbocyclic intermediate carrying a double bond between C-21 and C-22 (Scheme 7). If the cyclizations to close the 6-membered ring occur before this double bond is reduced, the hydrogen addition to the double bond must be *anti* because the double bond in a 6-membered ring, of necessity, must have Z configuration. If the double bond is reduced before ring closure, both Z and E configuration and hence, both *syn* and *anti* hydrogen addition are possible. The feature of Baeyer-Villiger oxidation as a late step converting the acyltetronic acid into the macrocyclic lactone structure (Scheme 7), proposed earlier⁷⁾, is strongly supported by the recent isolation of antibiotics, the tetrocarcins^{11,12}) and the kijanimicins¹³⁻¹⁵⁾ which retain the acyltetronic acid structure.



Scheme 7. Hypothetical scheme for the formation of the aglycone moiety of chlorothricin.

The peculiar finding that feeding of ${}^{13}C^2H_3COONa$ deuterium-labeled almost exclusively the propionate-derived methyl group, C-27, of I, generating predominantly ${}^{13}CH^2H_2$ methyl groups, led us to suspect the operation of an unusual pathway for the formation of propionate units, direct decarboxylation of succinyl-CoA to propionyl-CoA. However, no evidence for such a metabolic route was uncovered by the feeding experiment with [1,2- ${}^{13}C_2$]succinate designed specifically to probe this question. Rather, the results are entirely consistent with formation of the propionate units *via* the methylmalonyl-CoA mutase reaction, and the ${}^{13}CH^2H_2$ methyl groups must arise from [2- ${}^{13}C_2H_3$]-acetate *via* extensive interconversion between succinyl-CoA and free succinate. The results give no indication whether the recently discovered¹⁰ pathway valine or butyrate \rightarrow isobutyrate \rightarrow methylmalonyl-CoA \rightarrow propionate units is also operative.

The result of the stereochemical analysis of 2,6-dideoxyhexose formation was rather surprising in that it showed replacement of the 2-hydroxyl group of glucose by hydrogen with inversion. In earlier work we had examined the analogous question in the formation of the 2,6-dideoxyhexose moiety of the antibiotic granaticin, and had found¹⁷ that the reaction proceeds with retention of configuration at C-2 of the sugar. The observation that the formation of two 2,6-dideoxyhexoses proceeds with different stereochemistry at C-2 in the replacement of OH by H suggests that more than one pathway operates in the formation of these sugars.

Experimental

General Methods

Feeding experiments with S. antibioticus strain Tü 99 were carried out in 500-ml Erlenmeyer flasks

containing 100 ml of culture medium as described earlier⁷). The isolation of chlorothricin, the methanolysis and the isolation of chlorothricolide methyl ester as well as methyl 2,6-dideoxy-D-rhamnoside also followed previously described procedures^{1,6,7}). NMR spectra were recorded on a Bruker WM-300 FT NMR spectrometer operating at 7.1 T.

Materials

 $[U^{-1^3}C_3]$ Glycerol^{18,19)} and (2R)- $[1^{-2}H_3]$ glycerol⁸⁾ were synthesized by adaptations of literature methods. [2-¹⁴C]Glycerol and [2-³H]glucose were obtained from Amersham-Searle.

[1,2-13C2]Succinic Acid19,20)

Trifluoroacetic acid anhydride (8.16 g, 71.5 mmol) was carefully added to $[1,2^{-13}C_2]$ acetic acid (1 g, 16.13 mmol, 99% ¹³C) containing 127 mg of H₂O. Phosphorous tribromide (72.7 mg, 0.27 mmol) was added to the mixture, which was then heated in an oil bath of 60°C under a dry ice condenser. Bromine (2.62 g, 16.4 mmol) was slowly added to the refluxing mixture at such a rate that a pale bromine color was just maintained. After the bromine addition was complete the mixture was cooled and H₂O (614 mg) was added. Trifluoroacetic acid and hydrogen bromide were removed by distillation. The residue of bromoacetic acid (2.08 g, 90% yield) solidified upon cooling.

Diethyl malonate (2.40 g, 15 mmol) was slowly added to sodium ethoxide freshly prepared from 7.3 ml of dry EtOH and sodium metal (333 mg, 14.5 m atom). $[1,2^{-13}C_2]$ Bromoacetic acid (2 g, 14.2 mmol) was converted to the methyl ester with diazomethane in ether, and the ether solution was added to the refluxing solution of sodium diethyl malonate in EtOH. The mixture was heated under reflux for 5 hours, sodium bromide was removed by filtration and the filtrate was partitioned between H₂O and ether. The combined organic extract was dried (MgSO₄), the ether evaporated and the residue saponified with KOH (5 g) in aq EtOH (3 ml EtOH, 2 ml H₂O). The EtOH and MeOH were distilled off and 10 g conc sulfuric acid were added to the reaction mixture, which was then heated under reflux for 3 hours. After cooling the succinic acid was extracted continuously with ether overnight and recrystallized from EtOAc. Yield of $[1,2^{-13}C_2]$ succinic acid 865 mg (50.7%): MP 181~182°C; ¹H NMR (acetone- d_6) δ 9.36 (2H, br s), 2.59 (2H, ddt, ¹ J_{CH} =129.8 Hz), 2.59 (2H, ddt).

[2-²H]Glucose¹⁰⁾

Dry 3,4,6-tri-*O*-acetyl-D-glucal (12 g, 44.1 mmol) was dissolved in 10 ml of EtOAc. Nitrosyl chloride was slowly introduced over the solution with stirring and cooling to -5° C. After an excess of the gas had been introduced, stirring was continued until the reaction was complete as judged by TLC (silica gel, EtOAc - hexane, 1: 1). The solvent was removed and the residue was crystallized from CHCl₃ - hexane to give 12.2 g (82%) of 3,4,6-tri-*O*-acetyl-2-deoxy-2-nitroso- α -D-glucopyranosyl chloride, mp 125~127°C (literature 129~130°C).

A solution of the above compound (10.5 g, 31.3 mmol) and 2.08 ml dry 2-propanol in 15 ml of anhydrous methylene chloride was gently refluxed with exclusion of moisture until the evolution of HCl ceased. The solvent was distilled off and the residue crystallized from 2-propanol to give 7.9 g (70.3%) of isopropyl 3,4,6-tri-O-acetyl-2-oximino- α -D-arabinohexopyranoside, mp 86~90°C.

A mixture of the above compound (5.05 g, 14 mmol), 9.31 ml of glacial acetic acid, 8.14 g of levulinic acid and 14 ml of 1 N HCl was stirred overnight at room temp. Methylene chloride was added to the reaction mixture and the organic layer was washed with H₂O and then with NaHCO₃ solution. After drying the solvent was evaporated and the residue dissolved in 6.5 ml of dioxane and 6.5 ml of deuterium oxide. A cold solution of 0.95 g of sodium borodeuteride in 4 ml of dioxane - ${}^{2}H_{2}O$ (1: 1) was added dropwise with stirring and cooling to 5°C; stirring was continued for 2 hours at room temp. The excess NaB²H₄ was destroyed with acetic acid and the solvents were distilled off. The dried residue was acetylated overnight with 8.2 ml pyridine and 9.5 ml acetic anhydride. The reaction mixture was poured into ice water and the product extracted with methylene chloride. The organic phase was washed successively with 1 N H₂SO₄, H₂O and NaHCO₃ solution and dried (Na₂SO₄). The solution was concentrated to a syrup which was crystallized from aq EtOH to give 3.2 g (58.6%) of isopropyl 2,3,4,6-tetra-*O*-acetyl-*α*-D-[2-²H]glucopyranoside: MP 79 ~ 82°C; (*α*]²⁴ + 148.5° (*c* 1.47, CHCl₃), (literature +144.5°, *c* 1.6, CHCl₃); ¹H NMR (CDCl₃) δ 5.44 (1H, d, *J*=9 Hz, H-3), 5.13 (1H, s, H-1), 4.99

(1H, t, J=9 Hz, H-4), $3.69 \sim 4.33$ (4H, m), 2.04 (s), 1.99 (s), 1.98 (s), 1.22 (3H, d, J=6.1 Hz), 1.11 (3H, d, J=6.1 Hz).

The above compound (3.12 g, 8 mmol) was stirred in a freshly prepared solution of sodium methoxide (37.4 mg of sodium metal in 10 ml of MeOH) for 1 hour at room temp. Sodium ions were removed by passage through a column of cation exchange resin (Dowex 50WX8, H⁺), then solvent was evaporated in a rotary evaporator at below 30°C. The resulting yellowish syrup was hydrolyzed with 40 ml of 1 N trifluoroacetic acid under reflux for 5 hours. After decolorization with activated charcoal, H₂O was removed by lyophilization to give 1.38 g (96%) of [2-²H]glucose. ¹H NMR (D₂O) δ 5.12 (0.35 H, s, H-1 of α -D-glucose), 4.53 (0.65 H, s, H-1 of β -D-glucose).

Acknowledgments

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